Save time and money with Kirk-Rudy’s all-new KR 497 Servo Attaching System. Attach small plastic cards as well as product up to 8.5” x 11” quickly and accurately to a wide variety of product.

The KR 497’s high-vacuum transport table is ready to run inline with another machine or KR feed system. Vacuum belts carry product smoothly beneath the hot melt applicator and KR 497 Servo-Feeder. Base length and width options make it easy to create an attaching system matching your requirements.

Designed to be flexible, the KR 497 applicator handles a wide variety of products and jobs. Run plastic cards, magnets as well as a variety of folded paper products and apply up to three pieces onto a single carrier. If needed, the standalone feeder is easily mounted onto another product transport or web press.

Contact a Kirk-Rudy dealer and find out how flexibility, accuracy and price make the KR 497 Attaching System hard to beat.

Speed matching between the feeder and base ensures accurate placement of a wide variety of stock from plastic cards up to 8.5” x 11” sheets.
**General Specifications**

**Physical**
- Length: 72" *
- Height: 60"
- Width: 45" not including hot melt

*Base length and width options are available*

**Electrical Requirements**
- **Base**: 120 VAC, 15 amp, 1 Ø
- **Attaching Head**: 220 VAC, 10 amp, 1 Ø
- **Hot Melt Glue**: 120 VAC, 20 amp, 1 Ø
  
  (220 VAC, 10 amp, 1 Ø)

**Production Rate**
- Maximum base speed - 400 ft/min

**Material Handling**

**Base**
- Min stock size: 3"W x 5"L
- Max stock size: 17"W x 14"L
- Minimum stock thickness: single sheet
- Maximum stock thickness: .62"

**Attaching Feeder**
- Min stock size: 2.12 "W x 2.12 "L *
- Max stock size: 11"W x 8.5" L *
- Minimum stock thickness: single sheet
- Maximum stock thickness: .06"

*custom product size options are available*

**Features**

**Base**
- Vacuum belt system
- Variable speed DC motor

**Attaching Feeder**
- Servo drive
- Run multiple cards onto a single piece
- Easily placed on other machines
- Height and Position control knobs
- Pivots upward and away for jam clearance
- Extended hopper guides

**Options**
- Feeder –Friction or shuttle
- Autoloader
- Inline plow folder
- Camera matching system

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Adjustment knobs quickly and accurately set feeder location and height.

Pivot the feeder upward and away from the transport table for jams or maintenance.

Make off-line, high-production jobs easier with the optional KR Autoloader and feeder.